



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400264
Job Sheet 193326



Part No: RBT400264

Job Qty: 1 pcs

Part Name: Tool Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/11/19

Job Tracking No:

Due Date: 4/19/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBT400264 Rev. A IPP Rev. A 18.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/19/19	4/19/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		DAS
							Small Fab - 3		71
							Small Fab - 4		9-89
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		9-5-7
120	QC 5	1 pcs	4/19/19	4/19/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/19/19	4/19/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89



Container No: S178851



Part: RBT400264

Job No: 193326

Serial No/Batch: S178851

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/07/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	4/19/19	0.00 0.00		QC 21 - FG - 21	MAY 08 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Small Fab) 1-Assemble as per DWG.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container	
15200	Remove Before Flight Streamer	1 Ea (1 ea)	110-Small Fab - 1	5107392	46
3896T31	Ferule 1/16 X 3/8" - Aluminum	3 Ea (3 ea)	110-Small Fab - 1	5093315	26
91732A232	Helical Insert	2 Ea (2 ea)	110-Small Fab - 1	5109089	52
CL-2-C	Lanyard Wire	2.5000 ft (2.5 ea)	110-Small Fab - 1	5119833	5F
NAS1149F0432P	Washer	2 Ea (2 ea) 5167213	110-Small Fab - 1	5050051	200
NAS6604-6	Hex Head Cap Screw, 1/4-28 X 3/4	2 Ea (2 ea)	110-Small Fab - 1	5109958	37
RBT400264-1	Plate	1 pcs (1 ea)	110-Small Fab - 1	5108338	136A
RBT400264-3	Stand	1 pcs (1 ea)	110-Small Fab - 1	5128403	136A

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	15200	1	5	0
	3896T31	3	567	0
	91732A232	2	18	0
	CL-2-C	3	256	0
	NAS1149F0432P	2	2,254	0
	NAS6604-6	2	99	0
	RBT400264-1	1	2	0
	RBT400264-3	1	2	0

Part Specifications
Specifications could not be found.

Plex 4/11/19 8:16 AM dart.lacelle.linda